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## **GENERAL DESCRIPTION**

Hot rolled steel plate with nominal minimum yield strength, impact testing and additional requirements according to AS/NZS 3678:2016 appendix F. Intended for application in steel structures and fracture critical applications as specified in NZ3404.1, with good resistance to brittle fracture.

10mm and 12mm x 12xx plate is produced on either the Heavy Plate Line or light (coil) plate line, a preference can be specified when ordering.

>12mm plate is produced on the Heavy Plate Line.

### **APPLICATIONS**

- Structural members, NZS3404.1:2009
- Fracture critical members

#### **STANDARDS**

- AS/NZS 3678:2016
- AS/NZS 1365:1996

CHEMICAL COMPOSITION	TYPICAL (wt %)	STANDARD MAX (wt %) <sup>[1]</sup>
Carbon (C)	0.19	0.22
Silicon (Si)	0.14	0.50
Manganese (Mn)	1.03	1.70
Sulphur (S)	0.009	0.030
Phosphorus (P)	0.013	0.040
Vanadium (V)	0.040	0.050

<sup>[1]</sup> Values shown refer to relevant Australian/ New Zealand standard unless stated otherwise

	TYPICAL (mm)		STANDARD MIN <sup>[2]</sup> (mm)			
MECHANICAL PROPERTIES	>10 ≤12	>12 ≤20	>20	>10 ≤12	>12 ≤20	>20 ≤50
Yield strength, MPa	350	340	320	310	300	280
Tensile strength, MPa	510	500	480	430	430	430
Elongation% on L₀=5.65mm√So	32	28	27	25	25	25

<sup>[2]</sup> Values shown refer to relevant Australian/ New Zealand standard unless stated otherwise

Material should be used promptly (within 6 months) to avoid the possibility of storage related corrosion and degradation. Mechanical properties are guaranteed at ambient/room temperatures. Please consult technical representatives at New Zealand Steel for high/low temperature use.

Limiting requirements for S0 grade seismic steels			
ltem	Requirement	Limit	Typical
1	Minimum percentage elongation after fracture (5.56 $\sqrt{So}$ )	25%	28%
2	Maximum yield to tensile ratio (Rel/Rm)	0.80	0.72
3	Maximum yield stress <1.33*Fy	400MPa	350MPa
4	Impact testing 0°C	>70J average >50J Individual	110J

Extract from AS/NZS 3678:2016 table F1

# New Zealand Steel Limited

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FABRICATING PERFORMANCE 1 = Limited 5 = Excellent		
METHOD	RATING	
Bending	3	
Welding	4	

STANDARD PLATE SIZE		
WIDTH (mm)	LENGTH (mm)	
1220 – 1250	2400	
	3600	
1510 - 1550	6000	
	12000	

DIMENSION CAPABILITIES		
THICKNESS (mm)	WIDTH (mm)	
10.00 - 50.00	730 – 1540	

Other dimensional combinations may be available by enquiry.

IMPACT PROPERTIES (AS/NZS 3678 S0)*		
GUARANTEED MINIMUM	AT TEMPERATURE	
Individual test 50J	- 0°C	
Avg. three tests 70 J	- 0°C	

\*Only applies for plates with nominal thickness >12mm

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